

Work Order ID 58006

April 21, 2010 12:55:57 PM



Page 1

Item ID: D412-702-107B

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 21/04/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 28/04/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

PL

Date: 10/4/21

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

ES 10/04/26 @

110

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per ICA D412-702 P79

ES 10/04/26 @

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

S 10/04/26

@

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Sequence ID/
Work Center ID

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Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: *274*

0.00



Packaging

Memo

CHG 001

0.00

Packaging

10-4-26 SV

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/27 JF
BS 10-4-26
(1)

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 58006

Parent Item: D412-702-107B

Parent Item Name: Harness Assembly

Comments: IPP rev A 07.05.10 new issue EC
IPPJRev:B Removed Decal D3569 07-07-06 JLM

Start Date: 21/04/2010

Required Date: 28/04/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10LL Washer		Purchased	No			100	Each	4,495.000	4.0000			

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST349	4495	
19085	472	
19600	4023	

D3573-3 Adapter	Manufactured	No	100	Each	12.0000	1.0000	
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Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST244	12	
55681	2	
57223	10	

D3579-046 Shoulder Harness	Manufactured	No	100	Each	2.0000	1.0000	
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Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST272A	2	
57229	2	

4510/04/26

4
4510/04/26

1
4510/04/26

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Page 2

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K62



CLIP

Purchased

No

100

Each

39.0000

1.0000



9510/04/26

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST243A

39

110957

1

113878

38

100

Each

1,089.000

4.0000



9510/04/26

MS21042L3



Nut

Purchased

No

100

Each

1,089.000

4.0000



Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST300

1089

113537

105

113644

984

100

Each

269.0000

4.0000



9510/04/26

MS24693-S272



Screw

Purchased

No

100

Each

269.0000

4.0000



Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST288

269

111548

1

112492

268

4

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

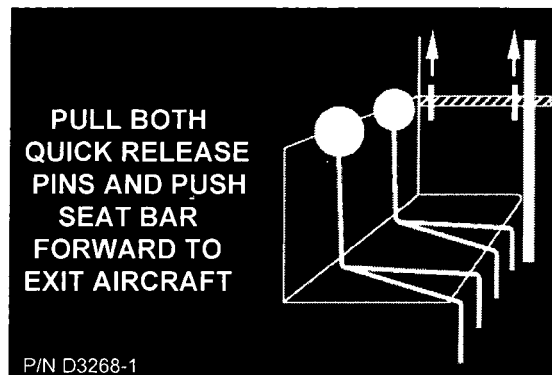
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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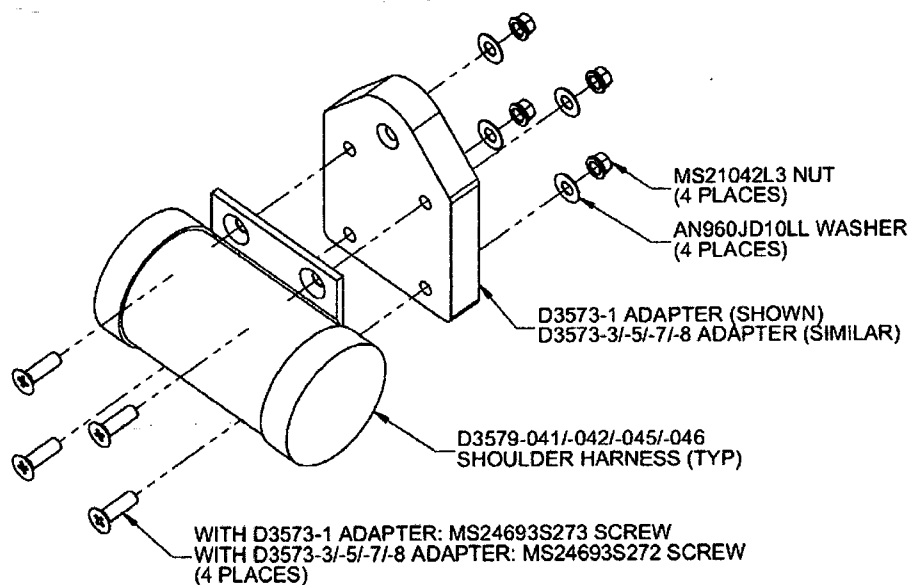
CHAPTER 11 – PLACARDS AND MARKINGS (11-00-00)

D3268-1 Placard: Located in view of passengers seated in the side facing seats on both sides of the aircraft when D412-702-011/-013/-021/-023 kits installed or when D3197-041 bar is installed with D412-702-041A/-041B/-043A/-043B kits.

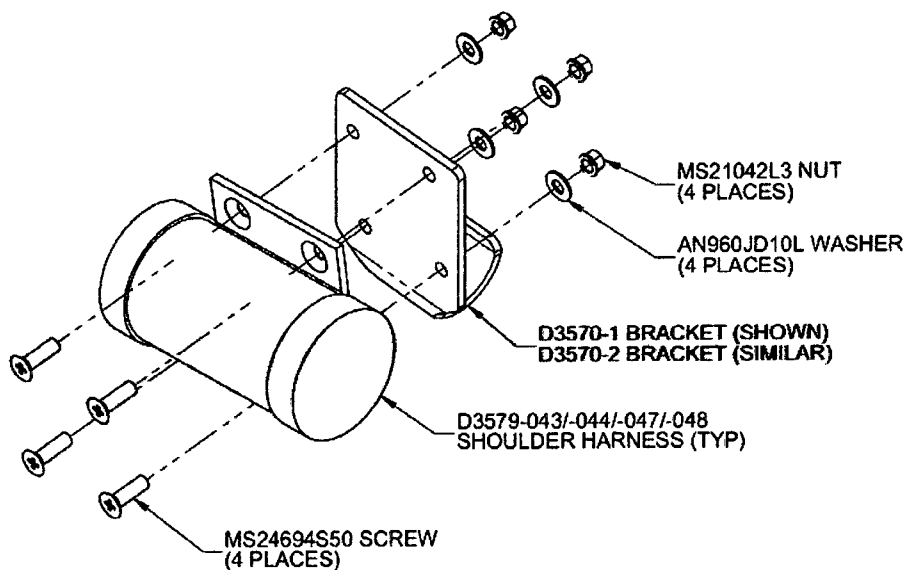


11-00-00

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**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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